

## Evaluation of the Effect of 2 Flask Investment Materials on Color Stability of 5 Brands of Denture Teeth

Fariborz Vafae<sup>1</sup>, Sara Tavakolizadeh<sup>2</sup>, Mahdi Kadkhodazadeh<sup>3</sup>,  
Masoume Khoshhal<sup>4</sup>

<sup>1</sup> Dental Research Center, Department of Prosthodontics, Hamadan University of Medical Science, Hamadan, Iran

<sup>2</sup> Department of Prosthodontics, Shahid Beheshti University of Medical Science, Tehran, Iran

<sup>3</sup> Department of Periodontics, Shahid Beheshti University of Medical Science, Tehran, Iran

<sup>4</sup> Department of Periodontics, Hamadan University of Medical Science, Hamadan, Iran

*Received 1 June 2014 and Accepted 8 September 2014*

### Abstract

**Introduction:** The purpose of this study was to investigate the effect of flask investment materials on the color changes of different brands of resin denture teeth. **Methods:** Resin denture teeth (560) were divided into 2 groups according to the materials used for flask investment (silicone or gypsum). All the specimens were thermocycled between 4°C and 60°C with 60-s dwell times for 1,000 cycles. Subsequently, the specimens of each group were divided into 4 subgroups based on the immersion media: coffee, tea, cola, and distilled water. Digital images of the teeth were taken before immersion and 30 days after immersion. The color samples were measured using the CIE L\*a\*b\* system, and color differences ( $\Delta E$ ) were calculated. The data were evaluated by three ways ANOVA and the Tukey HSD test. **Results:** There was not a significant difference in  $\Delta E$  using three-way ANOVA, while the results showed considerable statistical differences with two factor ANOVA interaction. The  $\Delta E$  values in the silicone group were significantly more than those in the gypsum group ( $P < 0.001$ ). Among the solutions in which specimens were kept, maximum discoloration was seen with coffee followed by cola, tea, and distilled water. The Ivoclar Vivadent denture teeth in the silicone group, as well as the Apple teeth in the gypsum group exhibited the highest level of color stability. **Conclusion:** All test groups exhibited visually perceptible color changes; the denture teeth and flask investment materials, as well as the nutritional habits, significantly affected the color stability of the resin denture teeth.

**Key words:** Color stability, resin denture teeth, silicone and gypsum.

Vafae F, Tavakolizadeh S, Kadkhodazadeh M, Khoshhal M. Evaluation of the Effect of 2 Flask Investment Materials on Color Stability of 5 Brands of Denture Teeth. *J Dent Mater Tech* 2014; 3(4): 144-50.

### Introduction

In removable dentures, artificial teeth play a significant role in the overall aesthetic outcome. Color stability of the artificial tooth is a major factor in maintaining the aesthetic aspects of the prosthesis and patient satisfaction (1-3).

Denture teeth have been historically made of either methacrylate-based resins or ceramic. However, nowadays almost all dentures are fabricated with acrylic teeth because of such advantageous properties as chemical bonding to the acrylic resin base and ease of adjustment (1,4,5). It is also true that acrylic resin teeth are more prone to wear and discoloration than porcelain denture teeth (6,7).

Color stability is the property of a material that allows the color to be maintained over a period of time in a given environment. It is an important physical property of dental materials (6).

Discoloration of restorations can be due to intrinsic factors related to physicochemical reactions in the deeper portions of the restorations or to extrinsic

factors, which depend on absorption and adsorption by the resin teeth (8,9).

Many materials used for prosthetic treatment, such as fixed partial denture acrylic resins (10-12), interim prostheses (13,14), and denture liners and bases (15,16), are subject to water sorption. These materials absorb liquid slowly over a period of time, undoubtedly due primarily to the ionic properties of the resin molecules (17,18).

Extrinsic color changes are also affected by such factors as diet (7), oral hygiene, and composition (12,19,20) and surface smoothness (21,22) of the material. These color changes can be measured visually or by the use of a photometric instrument (23). Instrumental colorimetry prevents bias due to subjective considerations, and it is recommended (24).

The process of placing and adapting denture base resin to the mold cavity is called packing or flasking (25). Gypsum and silicone have been frequently used as flasking materials; however, several advantages have been mentioned for the former. Keitet al. (26) showed that flasking with silicone was significantly more precise than flasking with gypsum. Likewise, Shibayama et al stated that silicone flasking was the most precise method for preventing denture teeth movement during baking (27). Silicone facilitates investing by both injection and packing (28); in addition, the final prosthesis in this technique has better polishability (29,30), less porosity, and lower shrinkage in the palatal area (31,32).

Few studies have investigated the effect of flasking material on the color stability of denture teeth. Therefore, the purpose of current study was to evaluate the effect of two flasking materials on the color stability of five different brands of denture teeth after immersion in commonly consumed beverages, based on the CIE L\*a\*b\* color system.

## Materials and Methods

Five different brands of acrylic resin denture teeth (SR-Orthosit (Ivoclar/Vivadent, Schaan, Liechtenstein), Isosid TAK(BD, Tehran, Iran), Crystal ECL (BD, Tehran, Iran), Apple (Idea mako, Tehran, Iran), and Glamour(Idea mako, Tehran, Iran)) were studied. Of the largest size and A1 shade were used. From each brand, 112 specimens were used to make a total of 560 specimens. Then every brand of teeth was divided into 2 groups:

Group 1: flasking with silicone (Speedex, Colten, Swiss)

Group 2: flasking with gypsum, Type IV (Khaizaran, Isfahan)

Fourteen teeth of each brand were placed in each custom metal muffle (20 × 20 cm); 40 muffles were

used in total, 20 muffles flasking using silicone and 20 flasking with gypsum.

After setting of the silicone and gypsum, deflasking was done then the specimens were thermocycled in a thermocycled for 1,000 cycles between 4°C and 60°C, using distilled water baths with a 60-s dwell time. The teeth were then immersed in 37°C distilled water for 24 hours and, after drying, a digital photo was obtained of each of them, under conditions to be described later.

To evaluate the color stability of the teeth in the various beverages, the specimens were distributed into 4 subgroups of 70 specimens each and immersed into one of the following beverages at 37°C for 1 month (N = 14):

### Preparation of Beverages

1) Tea: 14 tea bags (Lipton Yellow Label tea, London, England) were immersed in 2,800 ml boiling water for 3 minutes.

2) Coffee: 56 g coffee (Nescafe, classic nestle, Swiss) immersed in 2800 ml boiling water. This solution was filtered after cooling to 37°C.

3) Cola: 2,800 ml cola (Zamzam Cola, ZamzamCo., Tehran, Iran) was kept at 37°C.

4) Distilled water: 2,800 ml distilled water (Faraz Dentin Co., Isfahan, Iran) at 37°C. The solutions were changed every other day. After one month, another digital photograph was taken of each tooth under the same conditions as the baseline image.

### Digital Photography

Photos were taken at a shutter speed of 1/60 s, F:20, ISO = 100, and 100 macro lens Using a digital camera (Canon EOS4D), at distance of 40 cm from each specimen. A custom made camera holder and flash holder and also special housing for specimens made in order to stabilize distance between camera and specimens. Photos were saved in TIFF format. In order to standardize the photo conditions, two halogen 60W flashlights in a dark box (80 × 40 × 40 cm) were used. The angle between the lens and the light source was 45° to reduce reflection from the tooth surface. Standard white photographic paper was placed adjacent to the specimens to calibrate the photos and eliminate the camera and environmental conditions (33).

### Color Assessment

The CIE L\*a\*b\* color system is a 3-D color space having 3 axes: L, a, and b. The advantages of the CIE L\*a\*b\* system is that color differences can be expressed in units that can be related to visual perception and clinical significance. (34)

The middle one third of each tooth was selected with a freestyle drawing instrument in Photoshop software (CS4) to determine the average a\*, b\*, and L\*.

The color difference ( $\Delta E$ ), before and after immersion in solution, was calculated for each specimen using the following formula:

$$\Delta E = (\Delta L^2 + \Delta a^2 + \Delta b^2)^{1/2}$$

The effect of the denture tooth brand, immersion solution, and flask investment material was analyzed by 3-way ANOVA followed by the Tukey HSD post hoc tests ( $\alpha = 0.05$ ) using SPSS software (v11).

### Results

The  $\Delta E$  (mean  $\pm$  SD) color changes of silicone and gypsum materials were  $9.16 \pm 3.36$  and  $8.43 \pm 3.36$ , respectively. Therefore, the color stability of all denture teeth that were invested in gypsum was significantly more than of those invested in silicone.

The maximum discoloration was seen with coffee ( $P < 0.005$ ), decreasing in descending order as follows: cola, tea, and distilled water (Table 1), and in comparison with other solutions, cola caused more color changes than water (Table 2 and Fig. 1).

The highest color stability was shown by BD crystal ECL; the least by Glamour. The color stability of BD Isosid, TAK, and Apple teeth invested in gypsum was higher than the teeth of the same brands invested by silicone. For Ivoclar Vivadent and Glamour, there was no significant statistical difference between silicone and gypsum as investing materials (Table 3).

**Table 1.** Average color stability of different denture teeth by emerging in different beverages

*P. value	$\Delta E$ (mean $\pm$ SD)	Study groups
0.002	25.81 $\pm$ 3.7	Distilled water
	7.91 $\pm$ 3.8	Cola
	76.45 $\pm$ 3.8	Tea
	3.02 $\pm$ 3.10	Coffee

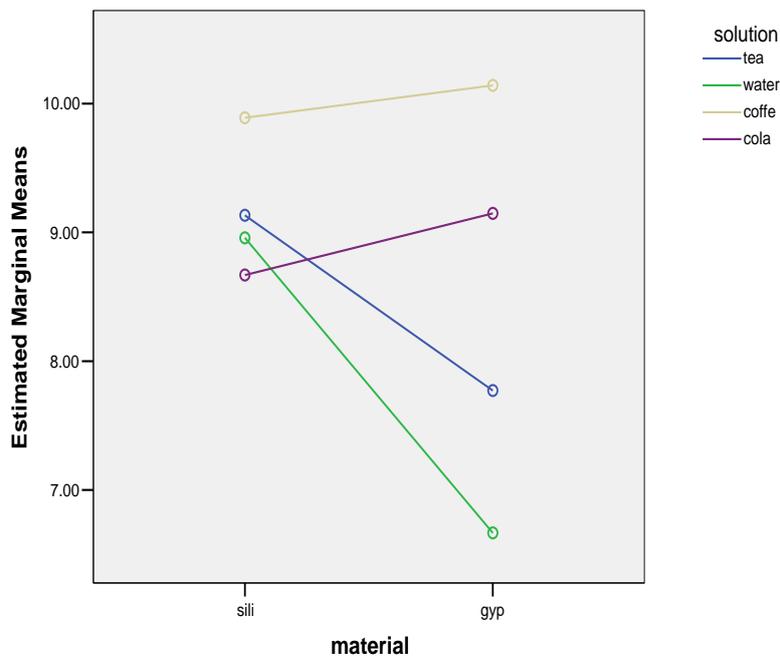
**Table 2.** Color changes of denture teeth by comparison of one by one solution

Groups		Mean differences of $\Delta E$	P value
Tea	Water	0.64	0.203
Coffee		-1.56	0.000
Cola		-0.45	0.501
Coffee	Tea	-2.20	0.000
Cola		-1.09	0.005
Coffee	Cola	1.56	0.000

\*tukey

**Table 3.** Comparison of two investing technique related to type of denture teeth

Study groups	Comparative groups		P. value
	gypsum	Silicon	
Ivoclar VivadentDCL	89.89 $\pm$ 2.80	52.88 $\pm$ 2.70	0.051
BD Isosid TAK	81.72 $\pm$ 2.70	66.77 $\pm$ 2.90	0.00
BD Crystal EC	78.94 $\pm$ 2.70	80.74 $\pm$ 2.80	0.130
Apple	4.30 $\pm$ 3.70	94.76 $\pm$ 3.90	0.000
Glamour	20.30 $\pm$ 4.10	19.65 $\pm$ 4.90	0.415



**Figure 1.** Interrelationship of muffling material and solutions

### Discussion

Subjective color evaluation and determining its changes are often difficult because of different interpretation of color between persons. Therefore, the use of the CIE L\*a\*b\* system for evaluation of color changes ( $\Delta E$ ) is recommended (35).

Lieberman et al found that a  $\Delta E$  value of one is enough for visual perception of the color changes (36), but most authors agreed that  $\Delta E$  values less than two cannot be recognized clinically. On the other hand,  $\Delta E$  values more than 3.3 are not clinically acceptable in terms of aesthetics (10,11,37). In this study, we considered a  $\Delta E$  value of three as the upper limit of clinical acceptability. Nevertheless, it should be noted that although  $\Delta E$  is well accepted as a color change scale, relating this numerical value to clinical conditions is often difficult (5).

According to Table 2, the coffee solution was more chromogenous than other solutions, followed by cola and tea. However, the color changes between the cola and tea solutions were not clinically remarkable. This finding was in line with those of Ertas et al, Weded et al, and Sagsan et al. (38). On the other hand, Omata et al. showed that tea solution was more chromogenous than coffee. The difference may be because of the type of tea used.

In current study, the overall all mean  $\Delta E$  for the silicone investing group was  $9/16 \pm 3/16$  and that for the

gypsum group was  $8/43 \pm 3/36$ , of which both are unacceptable aesthetic results. These severe changes may be because of prolonged immersion of the teeth in the solutions (30days). On the contrary, the color changes of teeth after 30 days in studies by Omata et al. and Fujiti et al. were less than in current study, perhaps because their specimens were kept intermittently for 7 hours in solutions and 17 hours in artificial saliva (39,40).

In general, while the  $\Delta E$  for the silicon investing group was higher than in the gypsum group, in some brands the differences were more pronounced, possibly because of the denture teeth surface characteristics after flasking and polishing. Effect of flasking may be due to different effect of flask material and polishing technique. In contrast, some studies showed that the final prosthesis had better polishability and less porosity when flasking with silicone. However, a conclusive comparison between the two materials needs further investigation, as we found no similar study in the literature evaluating the influence of the flask investment material on the color stability of resin denture teeth.

Comparing the five brands of teeth showed that Glamour had a higher  $\Delta E$  than the others, while changes between the other four brands were less than one unit. Similar to other groups, Glamour denture teeth were made of resin composite. Although it was difficult to

identify the main cause of differences between the teeth in the current study, it has been reported that compositional factors such as matrix type, type and size of filler, and polymerization stage affect the color stability of resin (41,42).

Taking into account that even water immersion resulted in a remarkable color change in all groups beyond aesthetically acceptable limits, it is recommended that selection of slightly brighter shades of resin teeth can result in better color matching of dentures in the long term. Further study is warranted on the color stability of resin teeth under clinical conditions.

### Conclusion

Within the limitations of the present study, it was concluded that all test groups exhibited visually perceptible color changes: Denture teeth and flask investment materials, as well as the patient's nutritional habits, significantly affect the color stability of resin denture teeth. Effect of flasking may be due to different effect of flask material and polishing technique

### References

1. Koksall T, Dikbas I. Color stability of different denture teeth materials against various staining agents. *Dent Mat J* 2008;27:139-44.
2. Komaya SH, Sasaki K, Yokoyama M, Sasaki T, Hanawa S. Evaluation of factors affecting the continuing use and patient satisfaction with removable partial dentures over 5 years. *J Prosthodont Res* 2010;54:97-101.
3. Turker SB, Sener ID, Ozkan YK. Satisfaction of the complete denture wearers related to various factors. *Arch Gerontol Geriatr* 2009;49:e126-9.
4. Zarb G, Bolender C, Eckert S, Jacob R, Fenton A, Stern R. *Prosthodontic treatment for edentulous patients: A textbook of complete dentures*. Philadelphia: Mosby, 2003.
5. Dikbas I, Koksall T, Analan F, Gurbuz O, Noyun F, Kazazuglu E. Effect of mica and glass on acrylic teeth material's color. *Dent Mater J* 2006;25:399-404.
6. Assunção WG, Barão VA, Pita MS, Goiato MC. Effect of polymerization methods and thermal cycling on color stability of acrylic resin denture teeth. *J Prosthet Dent* 2009;102:385-92.

7. Rosentritt M, Esch J, Behr M, Leibrock A, Handel G. In vivo color stability of resin composite veneers and acrylic resin teeth in removable partial dentures. *Quint Int* 1998;29:517-22.
8. Nasim I, Neelakantan P, Sujeer R, Subbarao C. Color stability of microfilled, microhybrid and nanocomposite resins: An in vitro study. *J Dent* 2010;38Suppl 2:e137-42.
9. Abu-Bakr N, Han L, Okamoto A, Iwaku M. Color stability of compomer after immersion in various media. *J Esthet Dent* 2000;12:258-63.
10. Ruyter IE, Nilner K, Moller B. Color stability of dental composite resin materials for crown and bridge veneers. *Dent Mater* 1987;3:246-51.
11. Stober T, Gilde H, Lenz P. Color stability of highly filled composite resin materials for facings. *Dent Mater* 2001;17:87-94.
12. Ergun G, Mutulu L, Ozkan Y, Demirel E. In vitro color stability of provisional crown and bridge restoration materials. *Dent Mater J* 2005;3:342-50.
13. Guler AU, Yilmaz F, Kulunk T, Guler E, Kurt S. Effects of different drinks on stainability of resin composite provisional restorative materials. *J Prosthet Dent* 2005;94:118-24.
14. Ma T, Johnson GH, Gordon GE. Effects of chemical disinfectants on surface characteristics and color of three fixed prosthodontic crown materials. *Prosthet Dent J* 1999;82:600-7.
15. Jin C, Nikawa H, Makihiro S, Hamada T, Furukawa M, Murata H. Changes in surface roughness and colour stability of soft denture lining materials caused by denture cleansers. *J Oral Rehabil* 2003;30:125-30.
16. Polyzois G, Yannikakis S, Zissis A. Color stability of visible light-cured, hard direct denture liners: an in vitro investigation. *Int J Prosthodont* 1999; 12:140-6.
17. Hrsek N, Canay S, Uzum G, Yildiz F. Color stability of denture base acrylic resin in three food colorants. *Prosthet Dent* 1999;81:375-9.

18. Keyf F, Etikan I. Evaluation of gloss changes of two denture acrylic resin materials in four different beverages. *Dent Mater J* 2004;20:244-51.
19. Jandan R, Roulet J, Latta M, Kaminsky M, Ruttermann S. Effect of exponential polymerization on color stability of resin-based filling materials. *Dent Mater J* 2007;23:696-704.
20. Shina D, Rawls H. Degree of conversion and color stability of the light curing resin with new photoinitiator systems. *Den Mater J* 2009; 25:1030-8.
21. Sen D, Goller G, Issever H. The effect of two polishing pastes on the surface roughness of bis-acryl composite and methacrylate-based resins. *J Prosthet Dent* 2002;88:527-32.
22. Minami H, Hori S, Kurashige H, et al. Effect of thermal cycling on surface texture of restorative composite materials. *Dent Mater J* 2007;26:316-22.
23. Lee Y. Comparison of CIELAB DE\* and CIEDE2000 color differences after polymerization and thermocycling of resin composites. *Dent Mater J* 2005;21:678-82.
24. Koksall T, Dikbas I. Color stability of different denture teeth materials against various staining agents. *Dent Mater J* 2008;27:139-44.
25. Anusavice KJ. *Phillips' science of dental materials*. Philadelphia: Saunders. 2003.
26. Keith R, Marcroft B, Raymond L, Tencate, William W, Hurst D. Use of a layered silicone rubber mold technique for denture processing. *J Prosthet Dent* 1961;11:657-64.
27. Shibayama R, Gennari Filho H, Mazaro JV, Vedovatto E, Assunção WG. Effect of flasking and polymerization techniques on tooth movement in complete denture processing. *J Prosth* 2009;18:259-64.
28. Scandrett F, Hanson J, Unsicker R. Layered silicone rubber technique for flasking removable partial dentures. *J Prosthet Dent* 1978;40:349-50.
29. Reisbick M. Silicone as a denture molds liner. *J Prosthet Dent* 1971;26:382-6.
30. Zani D, Vieira D. A comparative study of silicone as a separating medium for denture processing. *J Prosthet Dent* 1979;43:386-91.
31. Tucker K, Freeman B. The effect of investing material on processing changes in complete dentures. *J Prosthet Dent* 1971;25:206-10.
32. Mainieri F, Boone M, Potter F. Tooth movement and dimensional change of denture base materials using two investment methods. *J Prosthet Dent* 1980;44:368-73.
33. Vafaii F, Soltani F, Kadkhodazadeh M, Moshiri M, Khoshhal M. Evaluation of Color and Contour Matching Accuracy with Digital Photography and Direct Vision. *Res J Med Sci* 2012;6:46-50.
34. Vafae F, Rakhshan V, Vafaei M, Khoshhal M. Accuracy of shade matching performed by colour blind and normal dental students using 3D Master and Vita Lumin shade guides. *Eur J Prosthodont Restor Dent* 2012;20:23-5.
35. Vargas M, Kirchner H, Diaz-Arnold A, Beck V. Color stability of ionomer and resin composite restoratives. *Oper Dent* 2001;26:166-71.
36. Liberman R, Combe EC, Piddock V, Watts DC. Color changes in acrylic teeth-comparison of an objective and subjective method. *J Oral Rehabil* 1996;23:464-9.
37. Ikeda T, Nakanishi A, Yamamoto T, Sano H. Color differences and color changes in Vita shade tooth colored restorative materials. *Am J Dent* 2003;16:381-4.
38. Mutlu-Sagesen L, Ergun G, Ozkan Y, Bek B. Color stability of different denture teeth materials: an in vitro study. *J Oral Sci* 2001;43:193-205.
39. Omata Y, Uno S, Nakaoki Y, et al. Staining of hybrid composites with coffee, oolong tea, or red wine. *Dent Mater J* 2006;25:125-31.
40. Fujita M, Kawakami S, Noda M, Sano H. Color change of newly developed esthetic restorative material immersed in food simulating solutions. *Dent Mater J* 2006;25:352-9.
41. Vichi A, Ferrari M, Davidson CL. Color and opacity variations in three different resin-based

composite products after water aging. Dent Mater  
2004;20:530-4.

42. Watts A, Addy M. Tooth discolouration and  
staining: a review of the literature. Br Dent J 2001;  
190:309-16.

**Corresponding Author:**

Masoumeh Khoshhal Khojasteh Zanjani  
Department of Periodontics  
Hamadan Dental School, Hamadan, Iran  
Tel: +988138241961  
Fax: +988138248030  
E-mail: khoshhalsepideh@gmail.com